

MAINTENANCE★FREE

WINDOW COMPANY

Your local **WINDOW★DEPOT** USA

Signature
series
WINDOW SYSTEM



You're going to *Love*
where you **LIVE!**



Why Choose Vinyl

All our window and door products are made with a proprietary vinyl formulation to ensure the optimum in product quality, performance, and durability. This formulation includes a special UV inhibitor that helps provide superior weather-resistance to keep the windows installed in your home beautiful year after year. Vinyl is virtually maintenance-free to provide you with years of ease. The frames and sashes easily clean with mild detergent and water. Vinyl's thermal and sound insulating properties enhance the energy efficiency of your home while taming outside noises.



Never paint or stain



Color retention



Recycle-ability



Strong and durable



Low/no maintenance



Affordable



Testing and Approval

All of our products have been third party tested, exceeding industry standards.





Features

Effortless Operation

Stainless steel clock-spring balance system lets you lift a 20 lb sash with a single finger.

Functionality Meets Performance & Design

Recessed latches for easy exterior cleaning. Color matched heavy duty zinc cam locks are pick resistant.

Better Materials

Our Core technology has structural performance grades that exceed 200 mph winds, 12% more thermal efficient than aluminum, and is completely recyclable.

Built for a Lifetime

Our four point welding process creates one solid cohesive unit that withstands the harshest wind and structural loads.

More is Better

Engineered frames with multiple chambers for structural performance and improved efficient thermal barriers.

Tight You Say

Double-fin weather stripping at the interior & exterior barriers protect against air/water infiltration creating a tight seal.

Want More?

We offer polyurethane foam wrap around the perimeter of the window for greater energy efficiency.

Don't Rollover

Standard with extruded aluminum half screen is 10x stronger than roll form.

No Weeping

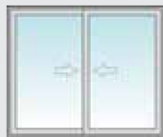
Sloped sill design eliminates the need for weep holes that could get clogged.



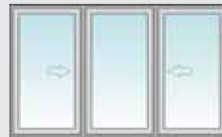
Styles:



Double Hung Window



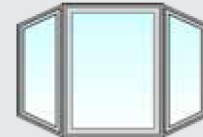
Slider Window



3-Lite Slider Window



Picture Window



Projection Window



Specialty Window



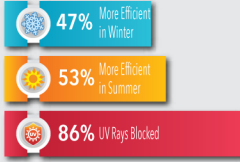
Glass Packages *and* Benefits



Utilizing our Smartshield technology, we've got you covered no matter what the climate you live in or the orientation of your window to the sun. Our LoE coated glass with industry leading warm edge super spacers including argon gas is built to exceed Energy Star and global manufacturing standards for insulated glass.

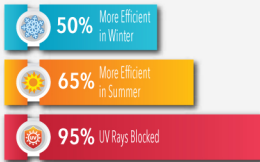
ALL AROUND PERFORMANCE

J2



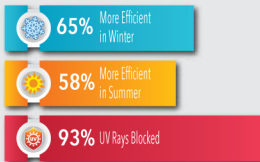
SOLAR ALL AROUND PERFORMANCE

J3 with Neat+



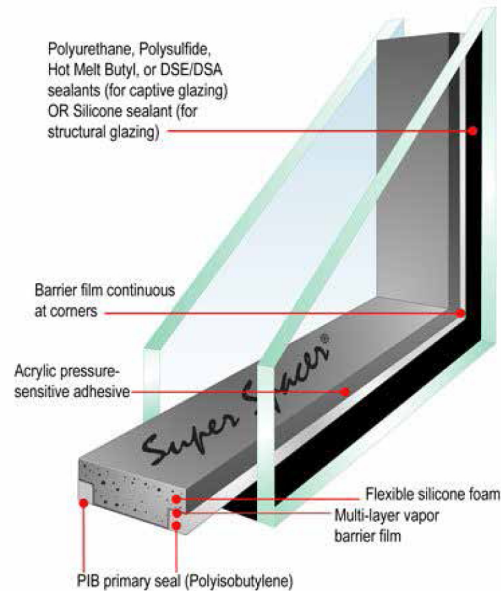
TRIPLE PERFORMANCE

TJ22



Cleaner. Greener.

Neat+ uses next generation technology to breakdown greenhouse gases. That means less pollutants and dust before they can reach your window resulting in a window that stays naturally cleaner longer... and without the work!



A Window without Super Spacer



A Window with Super Spacer

The layers of glazing or glass in an insulating unit must be held apart by spacers. We utilize the latest warm edge and memory foam spacer technologies that reduce thermal conductivity while improving surface and corner appearance over other traditional aluminum glass spacers. Our innovative spacer systems save energy by insulating the frame and edge of the insulated glass unit, making the unit's perimeter much less conductive.





Options *and* Finishes

Interior/Exterior Colors

Creme White

Beige

Bright White

Interior Woodgrains (bright white only)

Oak

Medium Oak

Cherry

Color Matched Exterior Trim Coil

Creme White

Beige

Bright White

Custom

Prizm: Exterior Acrylic Coating (optional)

White

Desert Sand

Harbor Stone

Natural Clay

Barn Red

Earth Brown

Musket Brown

Bronze

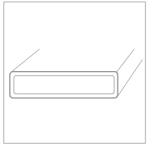
Country Green

Black

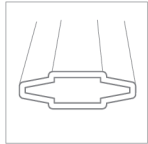
Custom

*The colors represented in this brochure are for illustrative purposes only and do not reflect the actual colors. Please refer to a certified Joyce color swatch ring for an accurate representation.

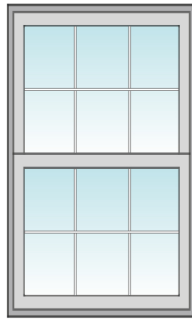
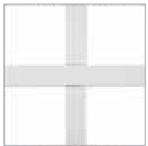
Grids



Flat



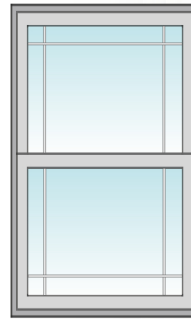
Contoured



Colonial



Prairie



Perimeter Prairie

*Custom grids and other finishes available.

Specialty Glass Options



Obscure



Rain

Tint Options



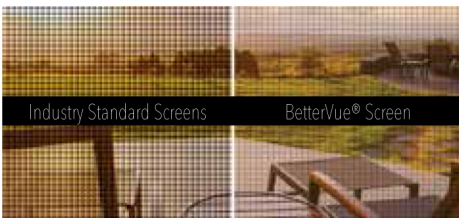
Bronze



Gray

*Tempered and laminated glass available.

Screens



Industry Standard Screens

BetterVue® Screen



FlexScreen - As Seen on Shark Tank

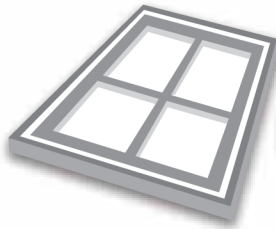


Water Shed Technology™ - Watch the water shed right off your screen!

*Please see your sales consultant for further details

*Screens available in half or full window. All screens - including FlexScreen™ - include Water Shed Technology®.





MAINTENANCE★FREE

WINDOW COMPANY

Your local **WINDOW★DEPOT** USA

Signature
series

WINDOW SYSTEM

(770) 623-2633

www.maintenancefree.com